



Presentation image. Final colour may vary.

Ref. HE-S204

Synergic MIG welders for steel bodywork

Synergic MIG/MAG, flux-cored, MMA and Lift TIG inverter welders for steel panel work.

IGBT inverter welders with synergic control, designed for steel bodywork. They cover MIG/MAG, flux-cored wire, stick (MMA) and Lift TIG. Arc force, hot start and anti-stick functions make arc striking easier; the voltage reduction device (VRD) and short-circuit protection make the welder safe. Three formats: compact with meters, compact with LCD screen, or trolley-mounted with a 15 kg spool.

Technical specifications

Supply voltage	220 V
Frequency	50/60 Hz
Output current (I2)	200 A
Output voltage (U2)	24 V
Wire diameter	0.8 to 1.0 mm
Display	Digital (A / V meters) or LCD depending on model
Format	Compact or trolley-mounted depending on model

Key features

- IGBT inverter with synergic control
- MIG, MAG, flux-cored, MMA and Lift TIG processes
- Arc force, hot start, anti-stick
- Voltage reduction device (VRD) and short-circuit protection
- 2T, 4T and spot modes (versions with meters)
- 5 kg spools (Ø 200 mm), 15 kg on the trolley version

How to use

- Welding of steel panels
- Tack welding and part replacement
- Stick welding of thick parts

Packaging and delivery

Version	Reference	
Compact with A / V meters	HE-S204-A	Current / voltage meters; manual MIG, synergic MIG, MMA, Lift TIG; Fe CO2, Fe MAG, Al-Mg5, Al-Si5 programmes; 2T / 4T / spot (VRD); 0.8 / 1.0 / 1.2 mm wire; spot time, hot start, inductance / arc force, wire inch test. 5 kg spool. Package 48 × 30.5 × 49 cm, 19 kg
Compact with LCD screen	HE-S204-B	LCD screen, 4 welding modes, material selection (aluminium, steel, copper, stainless steel), steplessly adjustable voltage and current. 5 kg spool. Package 53 × 35.5 × 50

Version	Reference	
		cm, 18.5 kg
Trolley-mounted	HE-S204-C	Same panel as the compact version with meters, wheeled trolley, spool up to 15 kg. Package 84.5 × 32.5 × 81.5 cm, 40 kg

Package dimensions : 48 × 30.5 × 49 cm / 53 × 35.5 × 50 cm / 84.5 × 32.5 × 81.5 cm depending on model · Package weight : 19 kg / 18.5 kg / 40 kg depending on model

This product is available from Humming distributors. Find the one nearest to you.