



Presentation image. Final colour may vary.

Ref. HE-D115

Trolley-mounted 7,500 A transformer steel spotter

7,500 A transformer steel spotter, three power ranges or stepless adjustment, trolley-mounted.

Transformer steel spotter for straightening and pulling work that calls for power. Depending on the control fitted, it offers three power ranges (high, medium, low) with time adjustment, or stepless adjustment for finer repairs. Microprocessor control, an improved transformer and precise weld time regulation give consistent, energy-efficient work. Mounted on a trolley, it covers every welding function used in dent repair.

Technical specifications

Supply voltage	220 V or 380 V – 50/60 Hz
Firing mode	Manual / automatic
Continuous power	5 kW
Max. welding current	7,500 A
Panel thickness	0.4 to 1.2 mm
Power ranges	3 (low / medium / high) on the stepped control; stepless adjustment on the other control
Open-circuit voltage	10 V
Panels worked	Steel
Format	On trolley
Time adjustment (stepped control)	Dial graduated from 0 to 10
Programmes	Star, washer, OT ring, carbon heating, wiggle wire, stud, heat shrinking, single-sided spot welding
Recommended settings (stepless control)	Star: time 0.1–0.2, power 90–99; washer and OT ring: time 0.1–0.2, power 80–99;

Key features

- Max. welding current 7,500 A
- Improved high-power transformer
- Three power ranges with time adjustment, or stepless adjustment
- Precise weld time regulation
- Oxygen-free pure copper cables
- Trolley-mounted, version with hammer holders available

How to use

- Pulling with stars, washers and OT rings
- Stud and wiggle wire welding
- Single-sided spot welding
- Heat shrinking
- Carbon electrode heating

wiggle wire: time 0.1–0.2,
power 85–99; shrinking:
time 0.1–0.3, power 50–80;
single-sided spot welding:
time 0.2–0.5, power 99

Packaging and delivery

Version	Reference	
Standard trolley – 3-range + time control	HE-D115-A	Package 59 × 41 × 87 cm, 51 kg
Standard trolley – stepless control	HE-D115-B	Package 59 × 41 × 87 cm, 51 kg
Trolley with hammer holders – type 1	HE-D115-C	Package 59 × 41 × 92 cm, 51 kg; control type to be specified when ordering
Trolley with hammer holders – type 2	HE-D115-D	Package 59 × 41 × 92 cm, 51 kg; control type to be specified when ordering

Package dimensions : 59 × 41 × 87 cm (standard trolley) / 59 × 41 × 92 cm (trolley with hammer holders) · Package weight : 51 kg

What's in the box

- Copper-plated pulling stars ×10
- Pulling washers ×20
- OT pulling rings ×10
- Carbon electrode holder ×1
- Spanner ×1
- Suction cup ×1
- Wiggle wires ×10
- Washer / OT ring tip ×1
- Dual-purpose spot welding tip ×1
- 6-hook pulling claw ×1
- Carbon electrodes ×2
- Accessory case ×1
- Slide hammer for gun ×1
- Hook slide hammer ×1

This product is available from Humming distributors. Find the one nearest to you.