



Presentation image. Final colour may vary.

Ref. HE-D109

Trolley-mounted 5,600 A steel spotter

5,600 A steel spotter built into its trolley: power, tool and time, manual or automatic gun.

Steel spotter supplied mounted on its wheeled trolley, for straightening and pulling on steel panels. The microprocessor control is set using three parameters: power (80 levels), tool and weld time (99 levels). The gun works in manual mode (trigger, with the tool pressed against the panel) or automatic mode (the weld fires on contact). Oxygen-free pure copper cables ensure good current flow.

Technical specifications

Supply voltage	220 V or 380 V – 50/60 Hz
Firing mode	Manual / automatic
Continuous power	3 kW
Max. welding current	5,600 A
Panel thickness	0.4 to 1.2 mm
Open-circuit voltage	6.2 V
Power adjustment	80 levels
Weld time adjustment	99 levels
Panels worked	Steel
Format	On wheeled trolley
Display	Digital, 2 displays (time / power)
Programmes	Washer, OT ring, wiggle wire, stud, single-sided spot welding, heat shrinking, carbon heating, star

Key features

- Max. welding current 5,600 A
- 80-level power, 99-level time, tool selection
- Manual trigger firing or automatic firing on contact
- Machine built into a wheeled trolley
- Oxygen-free pure copper cables

How to use

- Pulling with washers, stars and OT rings
- Wiggle wire welding for pulling long creases
- Stud welding
- Single-sided spot welding
- Heat shrinking of stretched metal
- Carbon electrode heating

Packaging and delivery

Version	Reference
Single model	HE-D109

Package dimensions : 67.5 × 48.5 × 86.5 cm · Package weight : 52 kg

What's in the box

- Copper-plated pulling stars ×10
- Pulling washers ×20
- OT pulling rings ×10
- Carbon electrode holder ×1
- Spanner ×1
- Suction cup ×1
- Wiggle wires ×10
- Washer / OT ring tip ×1
- Dual-purpose spot welding tip ×1
- 6-hook pulling claw ×1
- Carbon electrodes ×2
- Accessory case ×1
- Slide hammer for gun ×1
- Hook slide hammer ×1

This product is available from Humming distributors. Find the one nearest to you.